

SECTION 033000 - CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes cast-in-place concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, and finishes, for the following:
 - 1. Footings.
 - 2. Foundation walls.
 - 3. Slabs-on-grade.
 - 4. Suspended slabs.
- B. Related Sections:
 - 1. Section 033300 "Architectural Concrete" for general building applications of specially finished formed concrete.
 - 2. Section 312000 "Earth Moving" for drainage fill under slabs-on-grade.
 - 3. Section 321313 "Concrete Paving" for concrete pavement and walks.

1.3 DEFINITIONS

- A. Cementitious Materials: Portland cement alone or in combination with one or more of the following: blended hydraulic cement, fly ash and other pozzolans, ground granulated blast-furnace slag, and silica fume; subject to compliance with requirements.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Design Mixtures: For each concrete mixture. Submit alternate design mixtures when characteristics of materials, Project conditions, weather, test results, or other circumstances warrant adjustments.
 - 1. Indicate amounts of mixing water to be withheld for later addition at Project site.
 - 2. For concrete mixes containing shrinkage reducing admixture, provide results of ASTM C157 test for trial mixtures.
- C. Steel Reinforcement Shop Drawings: Placing drawings that detail fabrication, bending, and placement. Include bar sizes, lengths, material, grade, bar schedules, stirrup spacing, bent bar diagrams, bar arrangement, splices and laps, mechanical connections, tie spacing, hoop spacing, and supports for concrete reinforcement.

- D. Construction Joint Layout: Indicate proposed construction joints required to construct the structure.
 - 1. Location of construction joints is subject to approval of the Architect.
- E. Qualification Statement: A letter from each of the concrete Manufacturer, Installer, and Finisher indicating that they meet the qualification requirements noted in the Quality Assurance portion of this specification.

1.5 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Cementitious materials.
 - 2. Admixtures.
 - 3. Form materials and form-release agents.
 - 4. Steel reinforcement and accessories.
 - 5. Waterstops.
 - 6. Curing compounds.
 - 7. Floor and slab treatments.
 - 8. Bonding agents.
 - 9. Adhesives.
 - 10. Vapor retarders.
 - 11. Semirigid joint filler.
 - 12. Joint-filler strips.
 - 13. Repair materials.
- C. Material Test Reports: For the following, from a qualified testing agency, indicating compliance with requirements:
 - 1. Aggregates.
- D. Floor surface flatness and levelness measurements indicating compliance with specified tolerances.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs on Project personnel qualified as ACI-certified Flatwork Technician and Finisher and a supervisor who is an ACI-certified Concrete Flatwork Technician.
 - 1. Concrete Installer and Concrete Finisher must have placed at least 40,000 square feet of stained or polished exposed concrete slabs with a shrinkage reducing admixture within the past 5 years.
- B. Manufacturer Qualifications: A firm experienced in manufacturing ready-mixed concrete products and that complies with ASTM C 94/C 94M requirements for production facilities and equipment.
 - 1. Manufacturer certified according to NRMCA's "Certification of Ready Mixed Concrete Production Facilities."

2. Concrete Manufacturer must have supplied at least 200 cubic yards of concrete using a shrinkage reducing admixture for stained or polished exposed concrete slabs within the past 5 years.
- C. Testing Agency Qualifications: An independent agency, acceptable to authorities having jurisdiction, qualified according to ASTM C 1077 and ASTM E 329 for testing indicated.
1. Personnel performing laboratory tests shall be ACI-certified Concrete Strength Testing Technician and Concrete Laboratory Testing Technician - Grade I. Testing Agency laboratory supervisor shall be an ACI-certified Concrete Laboratory Testing Technician - Grade II.
- D. Source Limitations: Obtain each type or class of cementitious material of the same brand from the same manufacturer's plant, obtain aggregate from single source, and obtain admixtures from single source from single manufacturer.
- E. Welding Qualifications: Qualify procedures and personnel according to AWS D1.4/D 1.4M, "Structural Welding Code - Reinforcing Steel."
- F. ACI Publications: Comply with the following unless modified by requirements in the Contract Documents:
1. ACI 301, "Specifications for Structural Concrete," Sections 1 through 5.
 2. ACI 117, "Specifications for Tolerances for Concrete Construction and Materials."
- G. Concrete Testing Service: Engage a qualified independent testing agency to perform material evaluation tests and to design concrete mixtures.
- H. Preinstallation Conference: Conduct conference at Project site.
1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with cast-in-place concrete to attend, including the following:
 - a. Contractor's superintendent.
 - b. Independent testing agency responsible for concrete design mixtures.
 - c. Ready-mix concrete manufacturer.
 - d. Concrete subcontractor.
 - e. Special concrete finish subcontractor.
 2. Review special inspection and testing and inspecting agency procedures for field quality control, concrete finishes and finishing, cold- and hot-weather concreting procedures, curing procedures, construction contraction and isolation joints, and concrete protection.
- 1.7 DELIVERY, STORAGE, AND HANDLING
- A. Steel Reinforcement: Deliver, store, and handle steel reinforcement to prevent bending and damage.
- B. Waterstops: Store waterstops under cover to protect from moisture, sunlight, dirt, oil, and other contaminants.

PART 2 - PRODUCTS

2.1 FORM-FACING MATERIALS

- A. Smooth-Formed Finished Concrete: Form-facing panels that will provide continuous, true, and smooth concrete surfaces. Furnish in largest practicable sizes to minimize number of joints.
1. Plywood, metal, or other approved panel materials.
 2. Exterior-grade plywood panels, suitable for concrete forms, complying with DOC PS 1, and as follows:
 - a. High-density overlay, Class 1 or better.
 - b. Medium-density overlay, Class 1 or better; mill-release agent treated and edge sealed.
 - c. Structural 1, B-B or better; mill oiled and edge sealed.
 - d. B-B (Concrete Form), Class 1 or better; mill oiled and edge sealed.
- B. Rough-Formed Finished Concrete: Plywood, lumber, metal, or another approved material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Chamfer Strips: Wood, metal, PVC, or rubber strips, 3/4 by 3/4 inch, minimum.
- D. Form-Release Agent: Commercially formulated form-release agent that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
1. Formulate form-release agent with rust inhibitor for steel form-facing materials.
- E. Form Ties: Factory-fabricated, removable or snap-off metal or glass-fiber-reinforced plastic form ties designed to resist lateral pressure of fresh concrete on forms and to prevent spalling of concrete on removal.
1. Furnish units that will leave no corrodible metal closer than 1 inch to the plane of exposed concrete surface.
 2. Furnish ties that, when removed, will leave holes no larger than 1 inch in diameter in concrete surface.
 3. Furnish ties with integral water-barrier plates to walls indicated to receive dampproofing or waterproofing.

2.2 STEEL REINFORCEMENT

- A. Reinforcing Bars: ASTM A 615/A 615M, Grade 60, deformed.
- B. Plain-Steel Welded Wire Reinforcement: ASTM A 185/A 185M, plain, fabricated from as-drawn steel wire into flat sheets.

2.3 REINFORCEMENT ACCESSORIES

- A. Bar Supports: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire reinforcement in place. Manufacture bar supports from steel wire, plastic, or precast concrete according to CRSI's "Manual of Standard Practice," of greater compressive strength than concrete and as follows:

1. For concrete surfaces exposed to view where legs of wire bar supports contact forms, use CRSI Class 1 plastic-protected steel wire or CRSI Class 2 stainless-steel bar supports.
2. For epoxy-coated reinforcement, use epoxy-coated or other dielectric-polymer-coated wire bar supports.

2.4 CONCRETE MATERIALS

- A. Cementitious Material: Use the following cementitious materials, of the same type, brand, and source, throughout Project:
 1. Portland Cement: ASTM C 150, Type I Supplement with the following:
 - a. Fly Ash: ASTM C 618, Class F or C.
- B. Normal-Weight Aggregates: ASTM C 33, Class 3M coarse aggregate or better, graded. Provide aggregates from a single source.
 1. Maximum Coarse-Aggregate Size: 3/4 inch nominal.
 2. Fine Aggregate: Free of materials with deleterious reactivity to alkali in cement.
- C. Water: ASTM C 94/C 94M and potable.

2.5 ADMIXTURES

- A. Air-Entraining Admixture: ASTM C 260.
- B. Chemical Admixtures: Provide admixtures certified by manufacturer to be compatible with other admixtures and that will not contribute water-soluble chloride ions exceeding those permitted in hardened concrete. Do not use calcium chloride or admixtures containing calcium chloride.
 1. Water-Reducing Admixture: ASTM C 494/C 494M, Type A.
 2. Retarding Admixture: ASTM C 494/C 494M, Type B.
 3. Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type D.
 4. High-Range, Water-Reducing Admixture: ASTM C 494/C 494M, Type F.
 5. High-Range, Water-Reducing and Retarding Admixture: ASTM C 494/C 494M, Type G.
 6. Plasticizing and Retarding Admixture: ASTM C 1017/C 1017M, Type II.

2.6 VAPOR RETARDERS

- A. Sheet Vapor Retarder: ASTM E 1745, Class A[, except with maximum perm rating of <Insert rating>]. Include manufacturer's recommended adhesive or pressure-sensitive tape.
- B. Granular Fill: Clean mixture of crushed stone or crushed or uncrushed gravel; ASTM D 448, Size 57, with 100 percent passing a 1-1/2-inch sieve and 0 to 5 percent passing a No. 8 sieve.

2.7 CURING MATERIALS

- A. Evaporation Retarder: Waterborne, monomolecular film forming, manufactured for application to fresh concrete.

1. Products: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Axim Italcementi Group, Inc.; CATEXOL CimFilm.
 - b. BASF Construction Chemicals - Building Systems; Confilm.
 - c. ChemMasters; SprayFilm.
 - d. Conspec by Dayton Superior; Aquafilm.
 - e. Dayton Superior Corporation; Sure Film (J-74).
 - f. Edoco by Dayton Superior; BurkeFilm.
 - g. Euclid Chemical Company (The), an RPM company; Eucobar.
 - h. Kaufman Products, Inc.; Vapor-Aid.
 - i. Lambert Corporation; LAMBCO Skin.
 - j. L&M Construction Chemicals, Inc.; E-CON.
 - k. Meadows, W. R., Inc.; EVAPRE.
 - l. Metalcrete Industries; Waterhold.
 - m. Nox-Crete Products Group; MONOFILM.
 - n. Sika Corporation; SikaFilm.
 - o. SpecChem, LLC; Spec Film.
 - p. Symons by Dayton Superior; Finishing Aid.
 - q. TK Products, Division of Sierra Corporation; TK-2120 TRI-FILM.
 - r. Unitex; PRO-FILM.
 - s. Vexcon Chemicals, Inc.; Certi-Vex Envio Set.

- B. Absorptive Cover: AASHTO M 182, Class 2, burlap cloth made from jute or kenaf, weighing approximately 9 oz./sq. yd. when dry.

- C. Moisture-Retaining Cover: ASTM C 171, polyethylene film or white burlap-polyethylene sheet.

- D. Water: Potable.

- E. Clear, Waterborne, Membrane-Forming Curing Compound: ASTM C 309, Type 1, Class B, dissipating.
 1. Products: Subject to compliance with requirements, provide one of the following available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Anti-Hydro International, Inc.; AH Curing Compound #2 DR WB.
 - b. BASF Construction Chemicals - Building Systems; Kure 200.
 - c. ChemMasters; Safe-Cure Clear.
 - d. Conspec by Dayton Superior; W.B. Resin Cure.
 - e. Dayton Superior Corporation; Day-Chem Rez Cure (J-11-W).
 - f. Edoco by Dayton Superior; Res X Cure WB.
 - g. Euclid Chemical Company (The), an RPM company; Kurez W VOX; TAMMSCURE WB 30C.
 - h. Kaufman Products, Inc.; Thinfilm 420.
 - i. Lambert Corporation; AQUA KURE - CLEAR.
 - j. L&M Construction Chemicals, Inc.; L&M Cure R.
 - k. Meadows, W. R., Inc.; 1100-CLEAR.
 - l. Nox-Crete Products Group; Resin Cure E.
 - m. Right Pointe; Clear Water Resin.
 - n. SpecChem, LLC; Spec Rez Clear.
 - o. Symons by Dayton Superior; Resi-Chem Clear.
 - p. TK Products, Division of Sierra Corporation; TK-2519 DC WB.
 - q. Vexcon Chemicals, Inc.; Certi-Vex Enviocure 100.

2.8 RELATED MATERIALS

- A. Expansion- and Isolation-Joint-Filler Strips: ASTM D 1751, asphalt-saturated cellulosic fiber.
- B. Semirigid Joint Filler: Two-component, semirigid, 100 percent solids, per ASTM D 2240.
- C. Bonding Agent: ASTM C 1059/C 1059M, Type II, non-redispersible, acrylic emulsion or styrene butadiene.
- D. Epoxy Bonding Adhesive: ASTM C 881, two-component epoxy resin, capable of humid curing and bonding to damp surfaces, of class suitable for application temperature and of grade to suit requirements, and as follows:
 - 1. Types IV and V, load bearing, for bonding hardened or freshly mixed concrete to hardened concrete.

2.9 CONCRETE MIXTURES, GENERAL

- A. Prepare design mixtures for each type and strength of concrete, proportioned on the basis of laboratory trial mixture or field test data, or both, according to ACI 301.
 - 1. Use a qualified independent testing agency for preparing and reporting proposed mixture designs based on laboratory trial mixtures.
- B. Cementitious Materials: Limit percentage, by weight, of cementitious materials other than portland cement in concrete as follows:
 - 1. Fly Ash: 25 percent.
- C. Limit water-soluble, chloride-ion content in hardened concrete to 1.00 percent by weight of cement.
- D. Admixtures: Use admixtures according to manufacturer's written instructions.
 - 1. Use water-reducing high-range water-reducing or plasticizing admixture in concrete, as required, for placement and workability.
 - 2. Use water-reducing and retarding admixture when required by high temperatures, low humidity, or other adverse placement conditions.
 - 3. Use water-reducing admixture in pumped concrete, concrete for heavy-use industrial slabs and parking structure slabs, concrete required to be watertight, and concrete with a water-cementitious materials ratio below 0.50.
 - 4. Shrinkage Reducing Admixture: Eclipse Floor by Grace Concrete Products
 - a. Shrinkage Reducing Admixture must be used in alternates to "ARCANUM"TM at exposed concrete slabs.
 - b. Proportion dosage rate to provide a maximum shrinkage of 0.021% on a mix design that otherwise has a shrinkage of 0.030% based on ASTM C157 Shrinkage Tests. Shrinkage reduction must be based on trial mixtures. Provide results of ASTM C157 test results for trial mixtures as part of the mix design submittal.

2.10 CONCRETE MIXTURES FOR BUILDING ELEMENTS

- A. Footings: Proportion normal-weight concrete mixture as follows:

1. Minimum Compressive Strength: 3000 psi at 28 days.
 2. Maximum Water-Cementitious Materials Ratio: 0.57
 3. Slump Limit: 4 inches, plus or minus 1 inch.
 4. Air Content: 5 percent, plus or minus 1 percent at point of delivery
- B. Foundation Walls: Proportion normal-weight concrete mixture as follows:
1. Minimum Compressive Strength: 3000 psi at 28 days.
 2. Maximum Water-Cementitious Materials Ratio: 0.57
 3. Slump Limit: 4 inches, plus or minus 1 inch.
 4. Air Content: 5 percent, plus or minus 1 percent at point of delivery
- C. Slab-on-Grade: Proportion normal-weight concrete mix as follows:
1. At exposed concrete floors: "ARCANUM"TM by Ready Mix USA/Cemex (4000 psi minimum compressive strength at 28 days).
 - a. Alternates to "ARCANUM" concrete may be allowed if approved in writing by the Architect. Alternates must meet the following criteria:
 - 1) Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
 - 2) Minimum Cementitious Materials Content: 540 lb/cu. yd. (309 kg/cu. m).
 - 3) Slump Limit: 4 inches (100 mm), plus or minus 1 inch (25 mm) – 8" with addition of Super Plasticizer
 - 4) Air Content: Do not allow air content of trowel-finished floors to exceed 3 percent.
 - 5) Shrinkage Compensating Admixture: As required – Maximum Shrinkage 0.020% 56 Days - Provide laboratory data of the mix submitted documenting mix performance.
 - 6) Maximum Shrinkage prior to shrinkage compensating admixture as per ASTM C157 – Modified : .035%
 - 7) Coarse Aggregate: Normal Weight #78 crushed limestone
 - 8) Contractor must provide results of ASTM C157 test for trial mixtures as part of the mix design submittal for alternate concrete mix design.
 2. At concrete floors that are not exposed:
 - 1) Minimum Compressive Strength: 4000 psi at 28 days.
 - 2) Minimum Cementitious Materials Content: 540 lb/cu. yd.
 - 3) Slump Limit: 4 inches, plus or minus 1 inch.
 - 4) Air Content: 6 percent, plus or minus 1.5 percent at point of delivery for 3/4-inch nominal maximum aggregate size.
 - 5) Air Content: Do not allow air content of trowel-finished floors to exceed 3 percent.
- D. Slabs on Metal Decking: Proportion normal-weight concrete mix as follows:
1. At exposed concrete floors: "ARCANUM"TM by Ready Mix USA/Cemex (4000 psi minimum compressive strength at 28 days).
 - a. Alternates to "ARCANUM" concrete may be allowed if approved in writing by the Architect. Alternates must meet the following criteria:
 - 1) Minimum Compressive Strength: 4000 psi (27.6 MPa) at 28 days.
 - 2) Minimum Cementitious Materials Content: 540 lb/cu. yd. (309 kg/cu. m).

- 3) Slump Limit: 4 inches (100 mm), plus or minus 1 inch (25 mm) – 8" with addition of Super Plasticizer
- 4) Air Content: Do not allow air content of trowel-finished floors to exceed 3 percent.
- 5) Shrinkage Compensating Admixture: As required – Maximum Shrinkage 0.020% 56 Days - Provide laboratory data of the mix submitted documenting mix performance.
- 6) Maximum Shrinkage prior to shrinkage compensating admixture as per ASTM C157 – Modified : .035%
- 7) Coarse Aggregate: Normal Weight #78 crushed limestone
- 8) Contractor must provide results of ASTM C157 test for trial mixtures as part of the mix design submittal for alternate concrete mix design.

2. At concrete floors that are not exposed:

- 1) Minimum Compressive Strength: 4000 psi at 28 days.
- 2) Minimum Cementitious Materials Content: 540 lb/cu. yd.
- 3) Slump Limit: 4 inches, plus or minus 1 inch.
- 4) Air Content: 6 percent, plus or minus 1.5 percent at point of delivery for 3/4-inch nominal maximum aggregate size.
- 5) Air Content: Do not allow air content of trowel-finished floors to exceed 3 percent.

2.11 FABRICATING REINFORCEMENT

- A. Fabricate steel reinforcement according to CRSI's "Manual of Standard Practice."

2.12 CONCRETE MIXING

- A. Ready-Mixed Concrete: Measure, batch, mix, and deliver concrete according to ASTM C 94/C 94M, and furnish batch ticket information.

1. When air temperature is between 85 and 90 deg F, reduce mixing and delivery time from 1-1/2 hours to 75 minutes; when air temperature is above 90 deg F, reduce mixing and delivery time to 60 minutes.

PART 3 - EXECUTION

3.1 FORMWORK

- A. Design, erect, shore, brace, and maintain formwork, according to ACI 301, to support vertical, lateral, static, and dynamic loads, and construction loads that might be applied, until structure can support such loads.
- B. Construct formwork so concrete members and structures are of size, shape, alignment, elevation, and position indicated, within tolerance limits of ACI 117.
- C. Limit concrete surface irregularities, designated by ACI 347 as abrupt or gradual, as follows:
1. Class A, 1/8 inch for smooth-formed finished surfaces.
 2. Class B, 1/4 inch for rough-formed finished surfaces.

- D. Construct forms tight enough to prevent loss of concrete mortar.
- E. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces steeper than 1.5 horizontal to 1 vertical.
 - 1. Install keyways, reglets, recesses, and the like, for easy removal.
 - 2. Do not use rust-stained steel form-facing material.
- F. Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and slopes in finished concrete surfaces. Provide and secure units to support screed strips; use strike-off templates or compacting-type screeds.
- G. Provide temporary openings for cleanouts and inspection ports where interior area of formwork is inaccessible. Close openings with panels tightly fitted to forms and securely braced to prevent loss of concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- H. Chamfer exterior corners and edges of permanently exposed concrete.
- I. Form openings, chases, offsets, sinkages, keyways, reglets, blocking, screeds, and bulkheads required in the Work. Determine sizes and locations from trades providing such items.
- J. Clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, and other debris just before placing concrete.
- K. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.
- L. Coat contact surfaces of forms with form-release agent, according to manufacturer's written instructions, before placing reinforcement.

3.2 EMBEDDED ITEMS

- A. Place and secure anchorage devices and other embedded items required for adjoining work that is attached to or supported by cast-in-place concrete. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 1. Install anchor rods, accurately located, to elevations required and complying with tolerances in Section 7.5 of AISC's "Code of Standard Practice for Steel Buildings and Bridges."

3.3 REMOVING AND REUSING FORMS

- A. General: Formwork for sides of beams, walls, columns, and similar parts of the Work that does not support weight of concrete may be removed after cumulatively curing at not less than 50 deg F for 24 hours after placing concrete. Concrete has to be hard enough to not be damaged by form-removal operations and curing and protection operations need to be maintained.
 - 1. Leave formwork for beam soffits, joists, slabs, and other structural elements that supports weight of concrete in place until concrete has achieved[at least 70 percent of] its 28-day design compressive strength.

2. Remove forms only if shores have been arranged to permit removal of forms without loosening or disturbing shores.
- B. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-release agent.
- C. When forms are reused, clean surfaces, remove fins and laitance, and tighten to close joints. Align and secure joints to avoid offsets. Do not use patched forms for exposed concrete surfaces unless approved by Architect.

3.4 VAPOR RETARDERS

- A. Sheet Vapor Retarders: Place, protect, and repair sheet vapor retarder according to ASTM E 1643 and manufacturer's written instructions.
 1. Lap joints 6 inches and seal with manufacturer's recommended tape.
- B. Granular Course: Cover vapor retarder with [granular fill] [fine-graded granular material], moisten, and compact with mechanical equipment to elevation tolerances of plus 0 inch or minus 3/4 inch.

3.5 STEEL REINFORCEMENT

- A. General: Comply with CRSI's "Manual of Standard Practice" for placing reinforcement.
 1. Do not cut or puncture vapor retarder. Repair damage and reseal vapor retarder before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other foreign materials that would reduce bond to concrete.
- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcement with bar supports to maintain minimum concrete cover. Do not tack weld crossing reinforcing bars.
- D. Set wire ties with ends directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire reinforcement in longest practicable lengths on bar supports spaced to minimize sagging. Lap edges and ends of adjoining sheets at least one mesh spacing. Offset laps of adjoining sheet widths to prevent continuous laps in either direction. Lace overlaps with wire.

3.6 JOINTS

- A. General: Construct joints true to line with faces perpendicular to surface plane of concrete.
- B. Construction Joints: Install so strength and appearance of concrete are not impaired, at locations indicated or as approved by Architect.

1. Place joints perpendicular to main reinforcement. Continue reinforcement across construction joints unless otherwise indicated. Do not continue reinforcement through sides of strip placements of floors and slabs.
 2. Form keyed joints as indicated. Embed keys at least 1-1/2 inches into concrete.
 3. Locate joints for beams, slabs, joists, and girders in the middle third of spans. Offset joints in girders a minimum distance of twice the beam width from a beam-girder intersection.
 4. Use a bonding agent at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
 5. Use epoxy-bonding adhesive at locations where fresh concrete is placed against hardened or partially hardened concrete surfaces.
- C. Contraction Joints in Slabs-on-Grade: Form weakened-plane contraction joints, sectioning concrete into areas as indicated. Construct contraction joints for a depth equal to at least one-fourth of concrete thickness as follows:
1. Grooved Joints: Form contraction joints after initial floating by grooving and finishing each edge of joint to a radius of 1/8 inch. Repeat grooving of contraction joints after applying surface finishes. Eliminate groover tool marks on concrete surfaces.
 2. Sawed Joints: Form contraction joints with power saws equipped with shatterproof abrasive or diamond-rimmed blades. Cut 1/8-inch-wide joints into concrete when cutting action will not tear, abrade, or otherwise damage surface and before concrete develops random contraction cracks.
- D. Isolation Joints in Slabs-on-Grade: After removing formwork, install joint-filler strips at slab junctions with vertical surfaces, such as column pedestals, foundation walls, grade beams, and other locations, as indicated.
1. Extend joint-filler strips full width and depth of joint, terminating flush with finished concrete surface unless otherwise indicated.
 2. Install joint-filler strips in lengths as long as practicable. Where more than one length is required, lace or clip sections together.
- E. Doweled Joints: Install dowel bars and support assemblies at joints where indicated. Lubricate or asphalt coat one-half of dowel length to prevent concrete bonding to one side of joint.

3.7 CONCRETE PLACEMENT

- A. Before placing concrete, verify that installation of formwork, reinforcement, and embedded items is complete and that required inspections have been performed.
- B. Do not add water to concrete during delivery, at Project site, or during placement unless approved by Architect.
- C. Before test sampling and placing concrete, water may be added at Project site, subject to limitations of ACI 301.
 1. Do not add water to concrete after adding high-range water-reducing admixtures to mixture.
- D. Deposit concrete continuously in one layer or in horizontal layers of such thickness that no new concrete will be placed on concrete that has hardened enough to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as indicated. Deposit concrete to avoid segregation.

1. Deposit concrete in horizontal layers of depth to not exceed formwork design pressures and in a manner to avoid inclined construction joints.
 2. Consolidate placed concrete with mechanical vibrating equipment according to ACI 301.
 3. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to lose plasticity. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mixture constituents to segregate.
- E. Deposit and consolidate concrete for floors and slabs in a continuous operation, within limits of construction joints, until placement of a panel or section is complete.
1. Consolidate concrete during placement operations so concrete is thoroughly worked around reinforcement and other embedded items and into corners.
 2. Maintain reinforcement in position on chairs during concrete placement.
 3. Screed slab surfaces with a straightedge and strike off to correct elevations.
 4. Slope surfaces uniformly to drains where required.
 5. Begin initial floating using bull floats or darbies to form a uniform and open-textured surface plane, before excess bleedwater appears on the surface. Do not further disturb slab surfaces before starting finishing operations.
- F. Cold-Weather Placement: Comply with ACI 306.1 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
1. When average high and low temperature is expected to fall below 40 deg F for three successive days, maintain delivered concrete mixture temperature within the temperature range required by ACI 301.
 2. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 3. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise specified and approved in mixture designs.
- G. Hot-Weather Placement: Comply with ACI 301 and as follows:
1. Maintain concrete temperature below 90 deg F at time of placement. Chilled mixing water or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 2. Fog-spray forms, steel reinforcement, and subgrade just before placing concrete. Keep subgrade uniformly moist without standing water, soft spots, or dry areas.
- 3.8 FINISHING FORMED SURFACES
- A. Rough-Formed Finish: As-cast concrete texture imparted by form-facing material with tie holes and defects repaired and patched. Remove fins and other projections that exceed specified limits on formed-surface irregularities.
1. Apply to concrete surfaces not exposed to public view.
- B. Smooth-Formed Finish: As-cast concrete texture imparted by form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch tie holes and

defects. Remove fins and other projections that exceed specified limits on formed-surface irregularities.

1. Apply to concrete surfaces exposed to public view.

C. Rubbed Finish: Apply the following to smooth-formed finished as-cast concrete where indicated:

1. Smooth-Rubbed Finish: Not later than one day after form removal, moisten concrete surfaces and rub with carborundum brick or another abrasive until producing a uniform color and texture. Do not apply cement grout other than that created by the rubbing process.

D. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.9 FINISHING FLOORS AND SLABS

A. General: Comply with ACI 302.1R recommendations for screeding, restraightening, and finishing operations for concrete surfaces. Do not wet concrete surfaces.

B. Float Finish: Consolidate surface with power-driven floats or by hand floating if area is small or inaccessible to power driven floats. Restraighten, cut down high spots, and fill low spots. Repeat float passes and restraightening until surface is left with a uniform, smooth, granular texture.

1. Apply float finish to surfaces to receive trowel finish.

C. Trowel Finish: After applying float finish, apply first troweling and consolidate concrete by hand or power-driven trowel. Continue troweling passes and restraighten until surface is free of trowel marks and uniform in texture and appearance. Grind smooth any surface defects that would telegraph through applied coatings or floor coverings.

1. Apply a trowel finish to surfaces exposed to view or to be covered with resilient flooring, carpet, ceramic or quarry tile set over a cleavage membrane, paint, or another thin-film-finish coating system.

2. Finish surfaces to the following tolerances, according to ASTM E 1155, for a randomly trafficked floor surface:

- a. Specified overall values of flatness, F(F) 25; and of levelness, F(L) 20; with minimum local values of flatness, F(F) 17; and of levelness, F(L) 15.

D. Broom Finish: Apply a broom finish to exterior concrete platforms, steps, ramps, and elsewhere as indicated.

1. Immediately after float finishing, slightly roughen trafficked surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.

3.10 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures after work of other trades is in place unless otherwise indicated. Mix, place, and cure concrete, as specified, to blend with in-place construction. Provide other miscellaneous concrete filling indicated or required to complete the Work.
- B. Curbs: Provide monolithic finish to interior curbs by stripping forms while concrete is still green and by steel-troweling surfaces to a hard, dense finish with corners, intersections, and terminations slightly rounded.
- C. Equipment Bases and Foundations: Provide machine and equipment bases and foundations as shown on Drawings. Set anchor bolts for machines and equipment at correct elevations, complying with diagrams or templates from manufacturer furnishing machines and equipment.
- D. Steel Pan Stairs: Provide concrete fill for steel pan stair treads, landings, and associated items. Cast-in inserts and accessories as shown on Drawings. Screed, tamp, and trowel finish concrete surfaces.

3.11 CONCRETE PROTECTING AND CURING

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. Comply with ACI 306.1 for cold-weather protection and ACI 301 for hot-weather protection during curing.
- B. Evaporation Retarder: Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.
- C. Formed Surfaces: Cure formed concrete surfaces, including underside of beams, supported slabs, and other similar surfaces. If forms remain during curing period, moist cure after loosening forms. If removing forms before end of curing period, continue curing for the remainder of the curing period.
- D. Unformed Surfaces: Begin curing immediately after finishing concrete. Cure unformed surfaces, including floors and slabs, concrete floor toppings, and other surfaces.
- E. Cure concrete according to ACI 308.1, by one or a combination of the following methods:
 - 1. Moisture Curing: Keep surfaces continuously moist for not less than seven days with the following materials:
 - a. Water.
 - b. Continuous water-fog spray.
 - c. Absorptive cover, water saturated, and kept continuously wet. Cover concrete surfaces and edges with 12-inch lap over adjacent absorptive covers.
 - 2. Moisture-Retaining-Cover Curing: Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width, with sides and ends lapped at least 12 inches, and sealed by waterproof tape or adhesive. Cure for not less than seven days. Immediately repair any holes or tears during curing period using cover material and waterproof tape.

- a. Moisture cure or use moisture-retaining covers to cure concrete surfaces to receive floor coverings.
3. Curing Compound: Apply uniformly in continuous operation by power spray or roller according to manufacturer's written instructions. Recoat areas subjected to heavy rainfall within three hours after initial application. Maintain continuity of coating and repair damage during curing period.
 - a. Removal: After curing period has elapsed, remove curing compound without damaging concrete surfaces by method recommended by curing compound manufacturer unless manufacturer certifies curing compound will not interfere with bonding of floor covering used on Project.
4. Monitor rates of evaporation per ACI 305R. Apply evaporation retarder to unformed concrete surfaces if hot, dry, or windy conditions cause moisture loss approaching 0.2 lb/sq. ft. x h before and during finishing operations. Apply according to manufacturer's written instructions after placing, screeding, and bull floating or darbying concrete, but before float finishing.

3.12 JOINT FILLING

- A. Coordinate requirement for joint filling with floor coverings, floor treatments and with Architect.
- B. Prepare, clean, and install joint filler according to manufacturer's written instructions.
 1. Defer joint filling until concrete has aged at least six weeks. Do not fill joints until construction traffic has permanently ceased.
- C. Remove dirt, debris, saw cuttings, curing compounds, and sealers from joints; leave contact faces of joint clean and dry.
- D. Install semirigid joint filler full depth in saw-cut joints and at least 2 inches deep in formed joints. Overfill joint and trim joint filler flush with top of joint after hardening.

3.13 CONCRETE SURFACE REPAIRS

- A. Defective Concrete: Repair and patch defective areas when approved by Architect. Remove and replace concrete that cannot be repaired and patched to Architect's approval.
- B. Patching Mortar: Mix dry-pack patching mortar, consisting of one part portland cement to two and one-half parts fine aggregate passing a No. 16 sieve, using only enough water for handling and placing.
- C. Repairing Formed Surfaces: Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycombs, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning.
 1. Immediately after form removal, cut out honeycombs, rock pockets, and voids more than 1/2 inch in any dimension to solid concrete. Limit cut depth to 3/4 inch. Make edges of cuts perpendicular to concrete surface. Clean, dampen with water, and brush-coat holes and voids with bonding agent. Fill and compact with patching mortar before bonding agent has dried. Fill form-tie voids with patching mortar or cone plugs secured in place with bonding agent.

2. Repair defects on surfaces exposed to view by blending white portland cement and standard portland cement so that, when dry, patching mortar will match surrounding color. Patch a test area at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike off slightly higher than surrounding surface.
 3. Repair defects on concealed formed surfaces that affect concrete's durability and structural performance as determined by Architect.
- D. Repairing Unformed Surfaces: Test unformed surfaces, such as floors and slabs, for finish and verify surface tolerances specified for each surface. Correct low and high areas. Test surfaces sloped to drain for trueness of slope and smoothness; use a sloped template.
1. Repair finished surfaces containing defects. Surface defects include spalls, popouts, honeycombs, rock pockets, crazing and cracks in excess of 0.01 inch wide or that penetrate to reinforcement or completely through unreinforced sections regardless of width, and other objectionable conditions.
 2. After concrete has cured at least 14 days, correct high areas by grinding.
 3. Correct localized low areas during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete.
 4. Correct other low areas scheduled to receive floor coverings with a repair underlayment. Prepare, mix, and apply repair underlayment and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface. Feather edges to match adjacent floor elevations.
 5. Correct other low areas scheduled to remain exposed with a repair topping. Cut out low areas to ensure a minimum repair topping depth of 1/4 inch to match adjacent floor elevations. Prepare, mix, and apply repair topping and primer according to manufacturer's written instructions to produce a smooth, uniform, plane, and level surface.
 6. Repair defective areas, except random cracks and single holes 1 inch or less in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose steel reinforcement with at least a 3/4-inch clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials and mixture as original concrete except without coarse aggregate. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
 7. Repair random cracks and single holes 1 inch or less in diameter with patching mortar. Groove top of cracks and cut out holes to sound concrete and clean off dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding agent. Place patching mortar before bonding agent has dried. Compact patching mortar and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
- E. Perform structural repairs of concrete, subject to Architect's approval, using epoxy adhesive and patching mortar.
- F. Repair materials and installation not specified above may be used, subject to Architect's approval.
- 3.14 FIELD QUALITY CONTROL
- A. Testing and Inspecting: Owner will engage a special inspector to perform field tests and inspections and prepare test reports.
 - B. Inspections: See drawings and related specifications.

- C. Concrete Tests: Testing of composite samples of fresh concrete obtained according to ASTM C 172 shall be performed according to the following requirements:
1. Testing Frequency: Obtain one composite sample for each day's pour of each concrete mixture exceeding 5 cu. yd., but less than 25 cu. yd., plus one set for each additional 50 cu. yd. or fraction thereof.
 - a. When frequency of testing will provide fewer than five compressive-strength tests for each concrete mixture, testing shall be conducted from at least five randomly selected batches or from each batch if fewer than five are used.
 2. Slump: ASTM C 143/C 143M; one test at point of placement for each composite sample, but not less than one test for each day's pour of each concrete mixture. Perform additional tests when concrete consistency appears to change.
 3. Air Content: ASTM C 231, pressure method, for normal-weight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 4. Concrete Temperature: ASTM C 1064/C 1064M; one test hourly when air temperature is 40 deg F and below and when 80 deg F and above, and one test for each composite sample.
 5. Unit Weight: ASTM C 567, fresh unit weight of structural lightweight concrete; one test for each composite sample, but not less than one test for each day's pour of each concrete mixture.
 6. Compression Test Specimens: ASTM C 31/C 31M.
 - a. Cast and laboratory cure two sets of two standard cylinder specimens for each composite sample.
 7. Compressive-Strength Tests: ASTM C 39/C 39M; test one set of two laboratory-cured specimens at 7 days and one set of two specimens at 28 days.
 - a. A compressive-strength test shall be the average compressive strength from a set of two specimens obtained from same composite sample and tested at age indicated.
 8. Strength of each concrete mixture will be satisfactory if every average of any three consecutive compressive-strength tests equals or exceeds specified compressive strength and no compressive-strength test value falls below specified compressive strength by more than 500 psi.
 9. Test results shall be reported in writing to Architect, concrete manufacturer, and Contractor within 48 hours of testing. Reports of compressive-strength tests shall contain Project identification name and number, date of concrete placement, name of concrete testing and inspecting agency, location of concrete batch in Work, design compressive strength at 28 days, concrete mixture proportions and materials, compressive breaking strength, and type of break for both 7- and 28-day tests.
 10. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted by Architect but will not be used as sole basis for approval or rejection of concrete.
 11. Additional Tests: Testing and inspecting agency shall make additional tests of concrete when test results indicate that slump, air entrainment, compressive strengths, or other requirements have not been met, as directed by Architect. Testing and inspecting agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42/C 42M or by other methods as directed by Architect.
 12. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

13. Correct deficiencies in the Work that test reports and inspections indicate do not comply with the Contract Documents.

END OF SECTION 033000

SECTION 033543 - POLISHED CONCRETE FINISHING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes polished concrete finishing and scoring.
 - 1. Concrete for polished concrete, including formwork, reinforcement, concrete materials, mixture design, placement procedures, initial finishing, and curing is specified in Section 033000 "Cast-in-Place Concrete."
- B. Related Requirements:
 - 1. Section 033000 "Cast-in-Place Concrete" for concrete not designated as polished concrete.

1.3 DEFINITIONS

- A. Design Reference Sample: Sample designated by Architect in the Contract Documents that reflects acceptable surface quality and appearance of polished concrete.

1.4 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
 - 1. Before submitting design mixtures, review concrete design mixture and examine procedures for ensuring quality of concrete materials. Require representatives of each entity directly concerned with polished concrete to attend, including the following:
 - a. Contractor's superintendent.
 - b. Independent testing agency responsible for concrete design mixtures.
 - c. Ready-mix concrete manufacturer.
 - d. Cast-in-place concrete subcontractor.
 - e. Polished concrete finishing Subcontractor.
 - 2. Review cold- and hot-weather concreting procedures, curing procedures, construction joints, concrete repair procedures, concrete finishing, and protection of polished concrete.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Polishing Schedule: Submit plan showing polished concrete surfaces and schedule of polishing operations for each area of polished concrete before start of polishing operations. Include locations of all joints, including construction joints.
- C. Samples for Initial Selection: For each type of product requiring color selection.
- D. Samples for Verification: For each type of exposed color.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.
- B. Material Certificates: For each of the following, signed by manufacturers:
 - 1. Liquid floor treatments.

1.7 QUALITY ASSURANCE

- A. Field Sample Panels: After approval of verification sample and before casting concrete, produce field sample panels to demonstrate the approved range of selections made under Sample submittals. Produce a minimum of three sets of full-scale panels, approximately 48 by 48 inches minimum, to demonstrate the expected range of finish, color, and appearance variations.
 - 1. Locate panels as indicated or, if not indicated, as directed by Architect.
 - 2. Maintain field sample panels during construction in an undisturbed condition as a standard for judging the completed Work.
 - 3. Demolish and remove field sample panels when directed.

1.8 FIELD CONDITIONS

- A. Traffic Control: Maintain access for vehicular and pedestrian traffic as required for other construction activities.

PART 2 - PRODUCTS

2.1 LIQUID FLOOR TREATMENTS

- A. Penetrating Liquid Floor Treatments for Polished Concrete Finish: Clear, waterborne solution of inorganic silicate or silicate materials and proprietary components; odorless; that penetrates, hardens, and is suitable for polished concrete surfaces.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. H&C® Decorative Concrete Products; a brand of Sherwin-Williams Co.
 - b. MAPEI Corporation.
 - c. PROSOCO, Inc.

PART 3 - EXECUTION

3.1 POLISHING

- A. Polish: Level 2: Low sheen, 400 grit.
- B. Apply polished concrete finish system to cured and prepared slabs to match accepted mockup.
 - 1. Machine grind floor surfaces to receive polished finishes level and smooth.
 - 2. Apply penetrating liquid floor treatment for polished concrete in polishing sequence and according to manufacturer's written instructions, allowing recommended drying time between successive coats.
 - 3. Apply penetrating stain for polished concrete in polishing sequence and according to manufacturer's written instructions.
 - 4. Continue polishing with progressively finer-grit diamond polishing pads to gloss level, to match approved mockup.
 - 5. Control and dispose of waste products produced by grinding and polishing operations.
 - 6. Neutralize and clean polished floor surfaces.

END OF SECTION 033543

035200 - LIGHTWEIGHT CONCRETE ROOF INSULATION

PART 1 - GENERAL

1.1 SECTION INCLUDES:

- A. Lightweight Insulating Concrete Application to Prepared Substrate

1.2 RELATED SECTIONS

- A. Section 053100 – Steel Decking
- B. Section 061000 - Rough Carpentry
- C. Section 071352 – Modified Bituminous Sheet Waterproofing
- D. Section 076200 - Sheet Metal Flashing and Trim

1.3 REFERENCE STANDARDS

References in these specifications to standards, test methods and codes, are implied to mean the latest edition of each such standard adopted. The following is an abbreviated list of associations, institutions, and societies which may be used as references throughout these specifications.

ASTM	American Society for Testing and Materials Philadelphia, PA
FM	Factory Mutual Engineering and Research Norwood, MA
UL	Underwriters Laboratories Northbrook, IL

1.4 SUBMITTALS

All submittals which do not conform to the following requirements will be rejected.

1.5 QUALITY ASSURANCE

- A. Acceptable Contractor: The contractor must be certified in writing prior to bid by the supplier to install the proposed lightweight insulating concrete system.
- B. Agency Approvals: The proposed lightweight insulating concrete system shall conform to the following requirements. No other testing agency approvals will be accepted.
 - 1. Underwriters Laboratories: Tested by Underwriters Laboratories in accordance with the procedures of ASTM E 119 and listed in the most recent Underwriters Laboratories Fire Resistance Directory. Lightweight insulating concrete roof insulation components are defined by Underwriters Laboratories under sections CCVW for foamed plastic and CJZZ for vermiculite aggregate in the latest edition of the Underwriters Laboratories Fire Resistance Directory.

1.6 PRODUCT DELIVERY, STORAGE AND HANDLING

- A. Delivery: Deliver materials in the supplier's original unopened packages, fully identified as to manufacturer, brand or other identifying data and bearing the proper Underwriters Laboratories label.
- B. Storage: Store bagged concrete aggregate products in a dry location until ready for application. Expanded polystyrene board should not be stored in areas of standing water prior to application but can be exposed to rainwater before application. Boards must be clean and free from foreign substances.

1.7 PROJECT/SITE CONDITIONS

A. Requirements Prior to Job Start

- 1. Notification: Give a minimum of 5 days notice to the Owner and manufacturer prior to commencing any work and notify both parties on a daily basis of any change in work schedule.
- 2. Permits: Obtain all permits required by local agencies and pay all fees which may be required for the performance of the work.
- 3. Safety: Familiarize every member of the application crew with all fire and safety regulations recommended by OSHA, NRCA and other industry or local governmental groups.

B. Environmental Requirements

- 1. Precipitation: Do not apply materials during precipitation or in the event there is a probability of precipitation during application. Take adequate precautions to ensure that materials and building interiors are protected from possible moisture damage or contamination.
- 2. Temperature Restrictions: When air temperatures of 40°F (4.4°C) or above are predicted to occur within the first 24 hours after placement, normal mixing and application procedures may be used. When air temperatures of 32°F to 40°F (0°C - 4.4°C) are predicted to occur within the first 24 hours after placement, warm water may be used. The mix temperature should not exceed 100 degrees Fahrenheit (37.8°C) at the point of placement. Do not install the lightweight insulating concrete system when air temperatures are below 32°F (0°C).

1.8 WARRANTY/GUARANTEE

- A. Guarantee: Upon successful completion of the project, and after all post installation procedures have been completed, furnish the Owner with the roof system manufacturer's 20 year labor and materials roof system guarantee. The roof system guarantee shall include both the roofing and flashing membranes, and the specified new lightweight insulating concrete system consisting of aggregate fill, pre-generated foam, patented-pre-formed polystyrene panels, and base sheet fasteners. All repair or replacement costs covered under the guarantee shall be borne by the roofing membrane manufacturer. The guarantee shall be a term type, without deductibles or limitations on coverage amount, and be issued at no additional cost to the Owner. Specific items covered under the roof system guarantee include:
 - 1. The actual resistance to heat flow through the roof insulation will be at least 80% of the design thermal resistance, provided that the roofing membrane is free of leaks;

2. Should a roof leak occur, the insulating performance of the roof insulation will be at least 80% of the design thermal resistance within a 2 year period following repair of the leak.
3. The roof insulation will remain in a reroofable condition should the roof membrane require replacement (excluding damage caused by fastener pullout during removal of the old membrane.)
4. The roof insulation material will not cause structural damage to the building as a result of expansion from thermal or chemical action.
 - > Siplast 20-year Waterproofing System Guarantee. Guarantee will be furnished with both the plaza deck waterproofing and the modified bitumen roofing system.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Acceptable Manufacturer: Provide a lightweight insulating concrete roof insulation system incorporating vermiculite aggregate and expanded polystyrene board supplied by a single manufacturer. Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following
 - > NVS Roof Insulation System by Siplast, Inc., Irving, TX

2.2 SYSTEM DESCRIPTION

- A. Lightweight Concrete System Description: Provide materials used in the lightweight concrete roof insulation system conforming to the following.
 1. Portland Cement: Portland cement conforming to Type I, II, or III as defined by ASTM C 150.
 2. Vermiculite Aggregate: Vermiculite concrete aggregate conforming to ASTM C 332.
 - > NVS Concrete Aggregate by Siplast, Inc., Irving, TX
 3. Expanded Polystyrene Insulation Board: Expanded polystyrene (EPS) insulation board having a nominal density of 1 pcf (16 kg/m³) defined as Type I by ASTM C 578 and containing approximately 3% open area. Each bundle of board shall be delivered to the job site with clear identification as to manufacturer and shall carry the Factory Mutual approval label and the Underwriter's Laboratories Classified label on each bundle.
 - > Insulperm Insulation Board by Siplast, Inc., Irving, TX
 4. Water: Potable water that is clean and free of deleterious amounts of acid, alkali and organic materials.

2.3 MIX DESIGN

- A. Density: Mix Portland cement and vermiculite concrete aggregate in 1:3.5 volume ratio with water to achieve a wet density ranging from 60 to 68 pcf (960 to 1089 kg/m³), resulting in a minimum dry density of 35 pcf (561 kg/m³), and minimum compressive strength of 300 psi (2068 kPa).

PART 3: EXECUTION

3.1 EXAMINATION

- A. General: Ensure that all surfaces to receive lightweight insulating concrete are free of oil, grease, paints/primers, loose mill scale, dirt, or other foreign substances. Where necessary, cleaning or other corrections of surfaces to receive lightweight insulating concrete is the responsibility of the party causing the unacceptable condition of the substrate.
- B. Substrate Acceptance: With the general contractor present, examine surfaces to receive the roof insulation system and determine that the surfaces are acceptable prior to placement of the lightweight insulating concrete system.

3.2 PREPARATION

- A. General: Remove water or any other substance that would interfere with bonding of the lightweight concrete system.

3.3 APPLICATION

- A. General: Provide equipment and application procedures conforming to the material supplier's application instructions.
- B. Applications Incorporating Expanded Polystyrene Panels: When the specified expanded polystyrene insulation panels are to be incorporated into the lightweight insulating concrete system, place a 1/8 inch (3 mm) minimum thickness of insulating concrete slurry coat over top of the prepared substrate. Place the thickness of expanded polystyrene insulation panels shown in the approved shop drawings within 30 minutes of applying the insulating concrete slurry coat to the substrate. The maximum allowable panel step in a stair-step design is 1 inch (25 mm). Fill the holes in the expanded polystyrene insulation panels and place a 1 inch (25 mm) minimum thickness of insulating concrete over top of the expanded polystyrene insulation panels within the same day's application.
- C. Slope: Install the specified lightweight insulating concrete system to provide for a minimum positive roof slope of 1/4 inch per foot (2 %).

3.4 FIELD QUALITY CONTROL

- A. Protection: Avoid roof-top traffic over the roof insulation system until one can walk over the surface without creating surface damage.
- B. Compressive Strength Testing: The Architect has the option to select an independent testing laboratory to randomly sample the top placement of insulating concrete to verify the thickness and density, and to secure and test compressive strength cylinders in accordance with ASTM C 495. The Owner will be responsible for the cost and engagement of the independent testing laboratory services.

- C. Application Monitoring: Monitor the thickness and wet density of the lightweight insulating concrete at the time of placement to determine conformance to the manufacturer's requirements. Monitor the placement of proper thickness of polystyrene insulation board in accordance with the contract documents.
- D. Fastener Withdrawal Testing: Conduct a base ply fastener pull test 3 or more days following the application of the lightweight insulating concrete to ensure a minimum withdrawal resistance of 40 pounds (18 kg) per fastener.

3.5 PATCHING

- A. Patching: Perform all patching and repairing of insulating concrete using Zono-Patch or other materials approved by the lightweight insulating concrete supplier.